

PATENT APPLICATION
IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Hidekazu YAMAZAKI, et al.

Appln. No.: Not Yet Assigned

Group Art Unit: Not Yet Assigned

Confirmation No.: Not Yet Assigned

Examiner: Not Yet Assigned

Filed: July 25, 2001

For: FILM FORMATION METHOD CAPABLE OF PREVENTING FLUCTUATION OF
RIBBON

PRELIMINARY AMENDMENT

Commissioner for Patents
Washington, D.C. 20231

Sir:

Prior to examination, please amend the above-identified application as follows:

IN THE SPECIFICATION:

Page 24, Please delete second full paragraph and replace it with the following new paragraph.

In Experiment C, the film is made from the dope used in Experiment A by use of a multiple flow cast die 65 of feedblock type shown in FIG. 7. In Experiment D, on the other hand, the film is made from the dope used in Experiment B by use of the multiple flow cast die 65. As shown in FIG. 11, the film 70 obtained in Experiment C, D includes an inner layer 71, a surface layer 72 and a back layer 73. A dry thickness of the inner layer 71 is 50 μ m. The amount of cellulose acetate of the dope for the surface and back layers 72, 73 is 5% smaller than that for the inner layer 71. A dry thickness of the surface and back layers 72, 73 is 5 mm. In Experiment C, D, a thickness of the side seal T is 5 mm. A casting speed of the ribbon 3 is 60

AMENDMENT

Attorney Docket No. Q65550

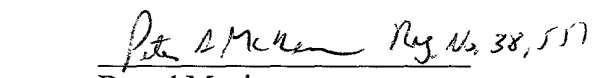
m/min, and a degree of decompression PC is -245.2 Pa (-25 mmAq). R terraced unevenness value, appearance and result are respectively shown in FIG. 12 (Experiment C) and FIG. 13 (Experiment D).

REMARKS

Entry and consideration of this Amendment is respectfully requested.

Respectfully submitted,

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APPENDIX

VERSION WITH MARKINGS TO SHOW CHANGES MADE

IN THE SPECIFICATION:

The specification is changed as follows:

Page 24, second full paragraph;

In Experiment C, the film is made from the dope used in Experiment A by use of a multiple flow cast die 65 of feedblock type shown in FIG. 7. In Experiment D, on the other hand, the film is made from the dope used in Experiment B by use of the multiple flow cast die 65. As shown in FIG. 11, the film 70 obtained in Experiment C, D includes an inner layer 71, a surface layer 72 and a back layer 73. A dry thickness of the inner layer 71 is 50 ~~mm~~μm. The amount of cellulose acetate of the dope for the surface and back layers 72, 73 is 5% smaller than that for the inner layer 71. A dry thickness of the surface and back layers 72, 73 is 5 mm. In Experiment C, D, a thickness of the side seal T is 5 mm. A casting speed of the ribbon 3 is 60 m/min, and a degree of decompression PC is -245.2 Pa (-25 mmAq). R terraced unevenness value, appearance and result are respectively shown in FIG. 12 (Experiment C) and FIG. 13 (Experiment D).